



OPEN POSITION: Extrusion Machine Operator

Company Information:

Masterduct (www.Masterduct.com) seeks an extrusion machine operator in Houston, TX. **Masterduct** produces a wide variety of lightweight, flexible, abrasive resistant, heat tolerant, innovative technical hoses that provide solutions for a broad range of industrial applications. **Masterduct** is a subsidiary of **Masterflex S.E.** (<http://www.masterflex.de/en/>), which is a globally operating corporate group specializing in solving complex connection challenges. The group has over 25 years' worth of experience in the development, manufacturing and processing of high-tech spiral hoses.

Position: Extrusion Machine Operator

Status: Full Time

Department: Operations

Rate: Hourly

Manager: Production Supervisor

Overview:

Ability to perform all Extrusion Machine Operator duties; use good judgment; communicate accurately & effectively both by oral & written means; courage to act; ability to work under pressure; drive & initiative; be flexible; provide accurate information all the time; timeliness; and demonstrate mechanical ability.

Duties and Responsibilities:

- Responsible for adhering to all Safety Policies & Procedures.
- Operate assigned extruders to manufacture products that meet established quality standards.
- Responsible for the proper set-up and start-up of production in an efficient manner.
- Responsible for properly informing the Production Supervisor or Area Lead of any problems that may affect profile quality, safety or extruder operation throughout the entire shift.
- Ensure machines are running at optimal manufacturing settings which may include purge plastic, clean die sleeves, extruder head tear down, cleaning and machine tooling changes (changing out die sizes)
- Programming of HMI to run specs on extruder
- Line startup with feed wires and coilers (all critical components to produce the product under required standards).
- Quality control: inspect profile of components, adjust extruded critical settings as needed to ensure proper geometry of products.
- Forklift operations to load spools, dies, and transport material as needed.
- Any other task required to do the job as indicated by Supervisor and/or Management.



Skills/Qualifications:

- Minimum of 2 years of experience in plastics extrusion
- Quick Learning
- Agile Movement
- Attention to Detail
- Equipment Repair
- Visual Acuity
- Knowledge with forklift, pallet jack and all other warehouse related equipment.
- Computer literate, including proficiency in MS Office.
- Strong interpersonal skills.
- Team focused and results driven.
- Work independently.

Working Conditions:

- 40 hours per week
- Stress tolerant
- Some evening work
- Warehouse / Production environment
- Willing to work OT as needed (coming early or leaving late)

Physical Requirements:

- Stand and walk extended periods of time
- Drive a forklift
- Normal visual, hearing, and language acuity
- Able to lift at least 50 Lbs.
- Walking, stretching and bending

Working hours:

Monday – Thursday 5:00am – 3:00pm (4 x 10hrs). Must be willing to flex breaks as needed by machine up time.

Email resumes to orlando@masterduct.com.